

Assembly and Fitting Instructions

Installation should only be performed by a suitably skilled person.

Part numbers DSG045

Updated – MAR 2019

Step 1

Fit Front Mounting Bracket to a suitable position on the trailer drawbar using the U Bolt M12 x 75 x 110 or U Bolt M12 x 75 x 150 depending on chassis thickness

Warning:- Ensure any cables running along or under the chassis are not interred with



Step 2

Fit Outer Mounting Plates to each end of the Front Mounting Bracket using the M12 x 25 Bolts, Spring Washer and nuts. Do tighten at this stage as these may need adjusting in or out during the assembly process.



Step 3

Fit Rear Mounting Bracket to trailer chassis using the Square U bolt M12 x 40 x 210 and Lower Mounting Plate.

Warning:- Ensure any cables running along or under the chassis are not interred with



Step 4

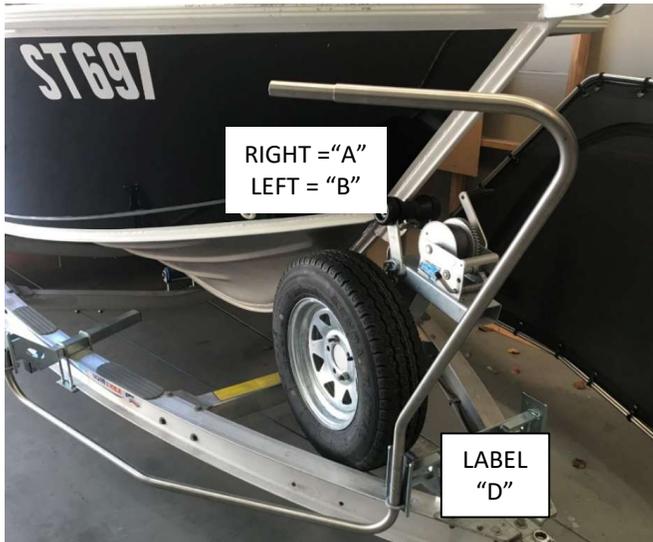
Fit Front Lower Tube to Front Mounting Bracket (LABELS "D") using the Small Round U Bolt M10 x 42. Top of the tube should be positioned in line with the slot in the mounting bracket plate.

Slide the Rear Lower Tube in the end of the Front Lower Tube. Adjust position of Rear Mounting Bracket if required. Fit Rear Lower Tube (LABELS "C") to Rear Mounting Bracket using the Small Round U Bolt M10 x 42.



Step 5

Slide the Front Support Tube RH into the end of the Lower Tube and secure to Front Mounting Bracket with a Small Round U Bolt M10 x 42.



Step 6

Slide the Upper Rear Tube RH into the end of the Front Support Tube RH using the "A" & "B" labels as a guide.



Step 7

Slide the Rear Mounting Tube into the Rear Lower Tube and end of Upper Rear Tube (LABELS "C").

Secure to Rear Mounting Bracket with a Small Round U Bolt M10 x 42.

Adjust width of Front Mount Bracket and position of the Rear Mounting Bracket to allow approximately 100mm of clearance between frame and boat hull.
NOTE:- NO PART OF THE STONE GUARD IS ALLOWED TO EXTEND OUTSIDE WIDEST PART OF BOAT OR TRAILER.

Step 8

Attach the Mesh using the bungee cords.



Step 9

Attach the Front Cross Brace Assembly to the Front Support Tube RH & LH using 2 off the Small Round U Bolts M10 x 42 .

By removing the stainless bolts the width of the Front Cross Brace can be adjusted to suit the required gap.



Step 10:- Secure all Fasteners



PERIODICALLY CHECK TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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